

Index

A

Adaptive control, 144
Adiabatic reactors, 465
Algorithm, control, 5
All-pass factorization, 257
All-pass, frequency response, 225
Amplitude, 216
Amplitude ratio, 218, 222
Anaerobic sludge digester, 725
Analog, 15
Anesthesia, 694
Antireset windup, 346
 external, 350
Arrhenius rate expression, 46
Art of process engineering, 527
Automatic tuning, 354
Autoregressive models, 136

B

Backwards shift operator, 137, 752
Batch reactor, 679
Bias, 157
Biochemical reactors, 631
Biomedical control, 691
Blending system, 383
 ratio control, 373
Block diagram, control, 159
Blood glucose control, 694
Blood pressure control, 698
Bode diagrams, 219, 622
Bode stability criterion, 230
Bypass valve, 17

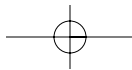
C

Cascade control, 314
Case study, 721
Characteristic equation, 164
Characteristic polynomial, 82
Chemical reactor
 cascade control, 318
 ethylene glycol, 39
 exothermic, jacketed, 641
 isothermal, 39, 605
 propylene glycol, 646
Closed-loop oscillation-based tuning, 198

Closed-loop stability, 173
Closed-loop transfer function, 164
 multivariable, 435
Closed-loop time constant, 165
Cohen-Coon tuning, 202
Compartmental models, 692
Compressor control, 463
Constitutive equations, 44
Constraints
 control problem, 3
 windup, 346
 MPC, 503
Control and instrumentation diagram, 7
Control horizon, 490
Control objectives, 2
Controller output, 160
Controller pairing, 382, 385
Controller parameters
 derivative time, 172
 integral time, 169
 proportional gain, 157
 proportional band, 173, 736
Control valves,
 bypass, 17
 equal percentage, 741
 gain, 159
 installed characteristic, 746
 linear, 741
 quick opening, 741
Conversion, 42
Critical care, 698
Critical gain, 198
Crossover frequency, 622
Current-to-pressure transducer, 737

D

Damping factor, 103
Damkohler number, 42
Deadband, 156
 autotuning, 357
Decoupling, 453
Demand-side control, 462
Derivative control, 172
Deviation variables, 59, 64
Differential Pressure (DP) cell, 735
Digital control, 749



Direct synthesis, 203
Distillation
control, 704
step response, 134
Disturbance
transfer function, 162
rejection, 178
Drug infusion, 727
Dynamic Matrix Control (DMC), 493

E

Eigenvalue, 82
Effective gain (one loop closed), 392
Empirical models
autoregressive, 136
first-order + dead time, 129
integrator + dead time, 133
Energy balances, 48
Enthalpy, 50
Environmental issues, 4
Error, 157
Ethylene glycol reactor, 39
Euler integration, 59
Exothermic CSTR, 83
External reset, 350

F

Factorization, 256
all-pass, 257
discrete, 756
multivariable, 443
Failure sensitivity, 402
Fail-closed valve, 4, 738
Fail-open valve, 4, 158, 738
Feedback control, 4, 155
Feed-forward control, 4, 324
Final value theorem, 89
calculating offset, 166
discrete, 139
First-order process, 97
stirred tank heater, 99
First-order + dead time (FODT)
estimation, 129
frequency response, 223, 235, 618
Flowmeter
orifice plate, 735, 739
Fluidized catalytic cracking (FCCU), 725
Frequency response, 215
Function files, 554
Fundamental models

general form, 56
Furnace control, 314
air-fuel ratio, 374
with heat exchanger, 466

G

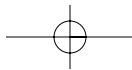
Gain
controller, 157
process, 97
valve, 159
Gain margin, 231, 622
Gain scheduling, 359
Gas surge drum, 37
Generalized predictive control (GPC), 507

H

Heat capacity, 50
Heat exchanger control, 464
Heat transfer, 47
HDA (hydrodealkylation), 473
Hysteresis, 649
autotuning, 357

I

IDCOM, 507
Ideal gas law, 45
Initial value theorem
Laplace transforms (continuous), 89
Z-transforms (discrete), 139
Instrumentation, 15
Integral control, 169
Integral time, 169
Integral windup, 346
Integrating process
gas surge drum, 37
impulse response, 101
steam drum, 661
step response, 81, 101
surge vessel, 18, 669
transfer function, 168
Integrator + dead time, 133
Internal instability, 207, 254
Internal model control (IMC), 245
block diagram, 263
design for disturbances, 273
design procedure, 265
digital, 756
filter, 266
multivariable, 440
IMC-based PID, 285



Index

767

- disturbance rejection, 292
- integrating systems, 293
- stable systems, 289
- time-delay systems, 294
- unstable systems, 301
- Input**
 - constraints, 275, 346
 - disturbance, 2, 57
 - manipulated, 57
- Insulin, 694
- Interaction, 381
- Inverse response, 109, 112
 - isothermal reactor, 605
 - steam drum, 661
- J**
- Jacketed tank heater, 65, 376
- Jacketed batch reactor, 679
- Jacketed CSTR, 641
- L**
- Laplace transforms
 - definition, 85
 - derivative, 86
 - exponential, 85
 - impulse, 88
 - pulse, 87
 - step, 87
 - time-delay, 86
- Lead-lag transfer function, 110
- Level control
 - steam drum, 258, 266, 661
 - surge vessel, 5, 156, 669
- Linearization, 60
- LTI models, 585
- Lumped parameter system, 32
- M**
- MATLAB
 - tutorial, 539
- frequently used functions, 556
- Master controller, 315
- Material balances, 36
- Matrix notation, 541
- m-files, 552
- Mean value theorem
 - differential calculus, 35
 - integral calculus, 35
- Model length, 491
- Model Predictive Control (MPC), 487
- Modeling, 31
- Models
 - definition, 17
 - empirical, 127
 - fundamental, 31
- Modules
 - MATLAB, 539
 - SIMULINK, 559
 - ODE, 573
 - LTI, 585
 - isothermal CSTR, 605
 - FODT, 619
 - biochemical reactor, 631
 - CSTR, 641
 - steam drum level, 661
 - surge vessel level, 669
 - batch reactor, 679
 - biomedical, 691
 - distillation, 703
 - case study, 721
 - flow, 733
 - digital, 749
- Monod kinetics, 632
- Multiple input–multiple output, 382
- Multiple steady states
 - biochemical reactor, 633
 - exothermic CSTR, 648
 - van de Vusse reactor, 606
- N**
- Nonlinear PID, 359
 - surge vessel, 672
- Nonminimum phase, 225
- Numerator dynamics, 107
- Numerical integration, 58, 573
- Nyquist plots, 221, 622
- Nyquist stability criterion, 231
- O**
- Objective, control, 2
- Offset, P-control, 165
- Objective function, 490
- On-off control, 156
- Open-loop control, 247
- Operability, 428
- Optimization
 - plantwide, 466
 - MPC, 488
- Ordinary differential equations
 - general form, 57

numerical solution, 59, 574
ode45, 574
Orifice plate flowmeter, 735, 739
Output variables, 3, 18
 measured, 3
 unmeasured, 3
Overshoot, 107
Override control, 373

P

Packed bed reactor, 374
Padé approximation, 114
Pairing, controller, 382, 385
Parameters, 57
 estimation, 140
Perturbation variables, 81
Petroleum refining, 467
Pharmacokinetics, 692
Phase angle, 218, 222
Phase equilibria, 47
Phase margin, 232, 622
Philosophy of process engineering, 527
Physical realizability,
Plantwide control, 453
Pole-zero cancellation, 635
Poles
 continuous, 111
 discrete, 137
Potential energy, 49
Primary controller, 315
Process gain
 estimation, 129
Process model, 256
Proper transfer function, 249
 semiproper, 249
 strictly proper, 249
Proportional band, 173, 736
Proportional control, 157
Proportional gain, 157
Proportional-integral (PI) control, 169
Proportional-integral-derivative (PID), 172
 discrete, 751
Propylene glycol reactor, 646
Pump head curve, 743
Purge stream, 474

Q

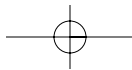
Quadratic formula, 83
Quadratic programming, 501
Quadruple tank, 423

R

Ratio control, 372
Reactive ion etching, 723
Recirculating heat transfer system, 652
Recycle systems, 455
 dynamic effects, 459
 steady-state effects, 455
Relative gain array (RGA), 392
Relative order, 107, 227, 750
Relative volatility, 47
Relay autotuning, 354
Reset windup, 346
 antireset windup (ARW), 346
 external ARW, 353
Residence time, 42
Right-half-plane
 transmission zeros, 421
 zeros, 109
Rise time, 108
Robustness, 216, 235
Root locus, 177
Roots, polynomial, 83
Rotary lime kiln, 724
Routh array, 173
Routh stability criterion, 173

S

Safety, 4
Sample time, 497, 755
Saturation, 346
Scale-up, 53, 632, 647
Scaling, 424
Second order process, 103
 step response, 104
Secondary controller, 315
Selective control, 373
Self-regulating process, 38
Sensitivity, 399
 directional, 428
 failure, 400
 model error, 402
Setpoint, 5
Shower
 control analysis, 12
SIMULINK
 tutorial, 559
 block diagram, 564
 PID controller, 564
Simulation
 control system, 563

**Index**

769

- Singular value decomposition (SVD), 429
 distillation, 712
- Slave controller, 315
- Snowball effect, 455
- Split-range control, 374
 batch reactor, 680
 CSTR, 656
- Stability, 82
 discrete, 138
 discrete closed-loop, 753
 necessary condition, 174
 sufficient condition, 174
- State space models, 64, 81
- State variables, 18, 57
- Steady-state, 58
- Steam drum level, 661
 feedback control, 663
 feedforward control, 661
 three-mode control, 666
- Step response
 continuous, 31
 discrete, 144, 599
 first-order process, 98
 MATLAB, 119, 599
 second-order process, 104
- Stirred tank
 heater, 50, 99
 jacketed, 65, 376
 mixer, 425, 433
 isothermal reactor, 39
- Substrate inhibition kinetics, 632
- Supply-side control, 462
- Surge vessel
 control objectives, 5
 gas, 37
 model, 18
 nonlinear control, 669
 step response, 102
- T**
- Time constant
 estimation, 129, 132
- Time-delay, 86, 113
 estimation, 132
- Textbooks, control, 20
- Thermodynamics, 49
- Transducer
 current-to-pressure (I/P), 737
 pressure-to-current (P/I), 737
- Transfer functions,
 closed-loop, 164
 first-order, 97
 general form, 96
 matrix, 386, 421
 second-order, 103
- Transmission zeros, 421, 444
- Transpose, matrix, 541
- Tyreus-Luyben tuning, 198, 626
- U**
- Ultimate gain, 198
- Ultimate period, 198
- Underdamped, 81, 106
- Unit circle, 137, 750
- Unstable processes
 P, PI control, 180
 IMC-based PID, 301
- V**
- Valve characteristics, 48, 741
- Valve gain, 48, 159
- van de Vusse reaction, 606
 discrete state space, 598
 discrete transfer function, 596
 frequency response, 232
 IMC, 615
 input multiplicity, 608
 MPC, 501
 ODEs, 575
 SIMULINK, 567
 state space, 586
 step response, 93
 transfer function, 587
 zero-pole-gain, 589
 Ziegler-Nichols, 613
- van der Waal's gas law, 45
- Velocity form, discrete PID, 751
- Z**
- Z-transforms, 137, 752
- Zero-order hold, 751
- Zeros, 111
 discrete, 137
 right-half-plane (RHP), 112
 transmission, matrix, 421
- Ziegler-Nichols tuning, 198
 closed-loop method, 198
 open-loop method, 201

